

START PROCEDURES

FLOODED START PROCEDURE

Mixture	Idle/Cutoff
Throttle	Full Open
Starter	Engage

When engine starts:

Throttle	Retard
Mixture	Increase

HOT START PROCEDURE

Problem: Fuel vaporizes in the fuel pump and the lines (prevention: open rear cowling doors while parked.) When starting the need is to supply cool fuel by:

Throttle	Idle
Mixture	IDLE CUTOFF (must be in idle cutoff)
Prime	40 to 50 seconds
Proceed with Normal Start	Prime to pressurize lines with cool fuel but do not over-prime

NORMAL START PROCEDURE

Throttle	Full Open
Mixture	Full Rich
Prime	3-5 Second
Throttle	Reduce to just forward of idle
Starter Engage	During cranking slowly advance throttle until engine fires. If no firing prior to opening throttle 2/3. Repeat above

